

|                                                                                   |                       |               |       |          |                  |     |
|-----------------------------------------------------------------------------------|-----------------------|---------------|-------|----------|------------------|-----|
|  | Doc or ECO #:         | ECO-71095-001 | Date: | 6/5/2019 | Author:          | aeg |
|                                                                                   | Rev. #:               | C             |       |          |                  |     |
| Engineering Change Order (ECO)                                                    | Engineering Approval: | aeg           | Date: | 6/6/2019 | Quality Approval | DO  |

|               |                                    |                        |              |
|---------------|------------------------------------|------------------------|--------------|
| <b>P/N #:</b> | 71095                              | <b>Effective Date:</b> | June 5, 2019 |
| <b>Title:</b> | Serialization of the MSS ICB Panel |                        |              |

## 1.0 Purpose / Summary

To track panel production, the ICB panel 71095 subassembly of 70218 will be serialized.

## 2.0 Parts Affected

| Part Number | Notes                                | Removed                  | Added                               | Modified                            | REV |
|-------------|--------------------------------------|--------------------------|-------------------------------------|-------------------------------------|-----|
| 70218       | Only work instruction changes        | <input type="checkbox"/> | <input type="checkbox"/>            | <input checked="" type="checkbox"/> | E   |
| 71095       | Serialization sticker added to panel | <input type="checkbox"/> | <input type="checkbox"/>            | <input checked="" type="checkbox"/> | F   |
| 72114       | MSS ICB Panel Serialization Sticker  | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | A   |

## 3.0 Detail

To add traceability and tracking to the completed panel assemblies, a serial number sticker will be added to the panel [71095].

The panel serial number will start at 000125 and use that format.

The label will be placed below the rear most fan.

|                                                                                   |                       |               |       |          |                  |     |
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#### 4.0 Disposition of Material

Completed panels in stock should be serialized

#### 5.0 Action Items

| Action                                          | Department | Acknowledgement Initials |
|-------------------------------------------------|------------|--------------------------|
| Update work instructions [70218]                | PE         | AEG                      |
| Serialize in stock panels [71095]               | PRODUCTION | KK                       |
| Update Incoming QC Inspection Sheet for MSS ICB | QA         | DO                       |

#### 6.0 Modified / Referenced Documents:

| Document                              | Current Revision |
|---------------------------------------|------------------|
| 70218 - MSS ICB Assembly Instructions | C                |

|                                                                                   |                       |               |       |          |                  |     |
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## 7.0 Revision History

| Date Revised<br>(mm-dd-yyyy) | Location of<br>Change (section,<br>paragraph no.,<br>step no., etc.) | Description of Change Made                                                                                                                                           | Name of Person making the<br>Change |
|------------------------------|----------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| 6/5/2019                     |                                                                      | Initial Release                                                                                                                                                      | AEG                                 |
| 6/7/2019                     | 1,2,3                                                                | Add clarification on panel sub-assembly part number add p/n for sticker, rename to match specific part getting modified. (was previously published as ECO-70218-001) | AEG                                 |
| 6/10/2019                    | 3                                                                    | Typo correction                                                                                                                                                      | aeg                                 |